



Bill of Material ION 5 XXS-M

Name	Dimension	Supplier	Use
DOKDO 30DMF WR Fabric	41g/m ²	Dominico Textile	Topsail Nose, Bottomsail Nose, Stripe Top+ Bot, Stabilo
DOKDO 20DPS Fabric	34g/m ²	Dominico Textile	Topsail, Lowsails
Porcher Skytex 40 Hard	40g m ²	NCV Industries	Suspended Ribs, NON Suspended Ribs, Diagonalrips, Vectorstripes
Porcher Sport 2420 X15A Trilam	165 g/m ²	NCV Industries	Reinforcements
Nylon-Copolymer Fibre	Ø2,4 mm	Ratioparts	Profile reinforcements
Bonded Machine Thread	Tkt 60	Coats Ltd.	Canopy, Lines, Riser
Bonded Machine Thread	Tkt 50	American & Efirid inc.	Lines
Bonded Machine Thread	Tkt 40	American & Efirid inc.	Riser
Bonded Machine Thread	Tkt 25	Coats Ltd.	Riser
A-6823	230	EDELRID GmbH & Co. KG	Loops brake
Webbing (Art. Nr. 57501)	10 mm	Güth & Wolf	Reinforcements
Webbing (Art. Nr. 57501)	19 mm	Güth & Wolf	Suspension loops
Self-adhesive Dacron, white	145cm	Lindeman KG	Reinforcements
Webbing PES/Aramid CSAR Black	12 mm	Cousin Trestec	Riser
Webbing (Art. Nr. 58064)	12 mm	Güth & Wolf	Accelerator system
Webbing (Art. Nr. 58064)	10 mm	Güth & Wolf	Suspension of pulley
INOX Quad AISI 306	10x13 mm	COFERRO A/S	Accelerator system
Rolls - Ronstan	RF 13101	Ronstan International Pty. Ltd.	Accelerator system
Quick Link MRDI S12	Ø3,5 mm	PEGUET S.A.	Quick links
Rubber O-Rings	13 x 2,5 mm	Gummi Winkler	Line fixation in quick links
Line Cousin TOP LINE 12999	500 kg	Cousin Trestec	Accelerator line
Brummel Hook		Charly GmbH	Accelerator system
Dot Fastener		Lindemann KG	Fastening the brake-handle
Cable Tie	7.8x450mm	Weidmüller	Brake handle
Neoprene - Black	1,5mm	Sedo Chemicals	Brake handle, Riser
Webbing (Art. Nr. 59197)	20 mm	Güth & Wolf	Brake handle
Brake swivel	-	Charly GmbH	Brake handle
Cordura	-	Webstoffe Weiblingen	Riser
Harken Block	-	Harken, Inc.	Brake guide pulley
Liros PPSLS	65	Rosenberger AG	Toplines Brake: FG01-FG09, Toplines Stabilo: SG01-SG04
Line Liros DSL	70	Rosenberger AG	Midlines Brake: FM01-FM04, Lower lines Brake: F1-F2, Midlines Stabilo: SM1, SM2 Toplines Stabilo: SAG1, SBG1
Line Liros PPSL	191	Rosenberger AG	Mainlines: A1-A3, B1-B3
Line Liros TSL	140	Rosenberger AG	Mainlines: C1-C3, Stabilo: S1
Line Edelrid A-8000	U70	EDELRID GmbH & Co. KG	Toplines: AG05-AG07, BG05-BG07, CG05-CG07 CAUTION! All lines are DOUBLE SPLICED on both ends!
Line Edelrid A-8000	U90	EDELRID GmbH & Co. KG	Toplines: AG01-AG04, BG01-BG04, CG01-CG04 CAUTION! All lines are DOUBLE SPLICED on both ends!
Line Edelrid 7850-240 - Dyneema	240	EDELRID GmbH & Co. KG	Main brake lines