



Bill of Material BION 2 M-L

| Name | Dimension | Supplier | Use |
|-------------------------------------|----------------------|-----------------------------------|--|
| DOKDO 30DMF WR Fabric | 41g/m ² | Dominico Textile | Topsail, Stabilo |
| DOKDO 20DMF WR Fabric | 35g/m ² | Domincico Textile | Lowersail |
| Porcher Skytex 40 Hard | 40g/m ² | NCV Industries | Suspended Ribs, NON Suspended Ribs, Diagonalrips, Vectorstripes |
| Porcher Sport 2420 X15A Trilam | 165 g/m ² | NCV Industries | Reinforcements |
| Nylon-Copolymer Fibre | Ø2,4 mm | Ratioparts | Profile reinforcements |
| Bonded Machine Thread | Tkt 60 | Coats ltd. | Canopy |
| Bonded Machine Thread | Tkt 40 | American & Efird inc. | Riser |
| Bonded Machine Thread | Tkt 25 | Coats ltd. | Riser |
| Bonded Machine Thread | Tkt 60 | American & Efird inc. | Riser, Lines |
| Webbing (Art. Nr. 57501) | 12 mm | Güth & Wolf | Suspension loops, Reinforcements |
| Webbing (Art. Nr. 57501) | 19 mm | Güth & Wolf | Suspension loops |
| Self-adhesive Dacron, white | 145cm | Lindeman KG | Reinforcements |
| Webbing (Art. Nr. 59582) | 25 mm | Güth & Wolf | Riser |
| Webbing (Art. Nr. 59036) | 25 mm | Güth & Wolf | Riser |
| Webbing (Art. Nr. 59060) | 25 mm | Güth & Wolf | Riser |
| Webbing (Art. Nr. 58064) | 10 mm | Güth & Wolf | Riser |
| Square Ring NIRO | 26x16x5mm | Coferro A/S | Riser |
| Quick Link | Ø4 mm | PEGUET S.A. | Quick links |
| Quick Link | Ø3.5 mm | PEGUET S.A. | Quick links |
| Rubber O-Rings | 13 x 2,5 mm | Gummi Winkler | Line fixation in quick links |
| ClamCleat | - | Lindeman KG | A3 fixation |
| Cam Buckle | 25mm | Hensgen | Trimmer |
| Dot Fastener | | Lindemann KG | Fastening the brake-handle |
| Neoprene - Black | 1,5mm | Sedo Chemicals | Brake handle, Riser |
| Brake swivel | - | Charly GmbH | Brake handle |
| Cordura | - | Webstoffe Weiblingen | Riser |
| Block | - | Harken, Inc. | Riser |
| Line Cousin Dyneema 0,95/ Liros DSL | 85 / 70 | Cousin Trestec/ Rosenberger AG | Lines: BG1-BG15, CG1-CG13, DG1-DG13, SG1-SG4, FG1-12, FM1-FM6. |
| Line Liros PPSL | 160 | Rosenberger AG | Lines: S1, SM1-2, SAM,SBM |
| Line Liros PPSL/ TSL | 160/140 | Rosenberger AG | Lines: CM1-6, DM1-6 |
| Line Liros PPSL | 160 | Rosenberger AG | Lines: AM1-6,BM1-6 CAUTION! All lines with cover Edelrid A-6823-230 on both loops! |
| Line Edelrid A-6843- | 340 | EDELRID GmbH & Co. KG | Lines: A1-A3, B1-B3, C1-C3 |
| Line Liros PPSL | 120 | Rosenberger AG | Lines: AG1-AG15 |
| Line Edelrid 7850-240 - Dyneema | 240 | EDELRID GmbH & Co. KG | Main brake lines (FF) |